



Category: Skin Care

MD1-038 Wake-Up Eyes - Clear Eye Primer

<i>Ingredient</i>	<i>INCI</i>	<i>Supplier</i>	<i>W/W%</i>
Phase A			
NuLastic Slip DM-6	Dimethicone (and) PEG-10 Dimethicone/Vinyl Dimethicone Crosspolymer	ALZO	77.500
Organic Coffee Bean CO2 Extract	Coffea Arabica (Coffee) Seed Extract	Eden	0.300
Glycerine 99.7%	Glycerin	ALZO	11.000
Phase B			
DI Water	Water	In House	10.600
Caffeine Anhydrous	Caffeine	Brenntag	0.100
Troycare BD55	DMDM Hydantoin	Troy	0.500
Total			100

Manufacturing Procedure:

1. In the primary mixing vessel add all of Phase A ingredients under propeller mixing.
2. In a side vessel combine all Phase B ingredients, mixing well after each addition
3. Slowly add Phase B to Phase A under propeller mixing, fill components

Benefits:

The **Nulastic Slip DM-6** allows the incorporation of water soluble actives

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